



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-021
Job Sheet 174905



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 5/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/9/18	0.00	0.00	Start Up Stores/Pkg-1	9.85	MAY 10 2018
100	Packaging	1 pcs		5/9/18	0.00	0.00	Packaging1-1	9.85	MAY 16 2018
110	HandFinish	1 pcs		5/10/18	0.00	6.25	HandFinish4		
120	QC	1 pcs		5/10/18	0.00	0.00	QC5		
130	Packaging	1 pcs		5/10/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		5/10/18	0.00	0.00	QC21		MAY 16 2018

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: 2-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____

DART
AEROSPACE
Container No: S071388
Part: D119-796-021
Job No: 174905
Serial No/Batch: S071388
Revision: A / F
Inspector:
Date: 05/15/18

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	8 Ea (8 ea)	90-Start up Operation	5041155
AN3C50A	Bolt	16 Ea (16 ea)	90-Start up Operation	506606618
AN4C6A	Bolt	24 Ea (24 ea)	90-Start up Operation	506606712 50275 15x22
D2652	Bushing	48 Ea (48 ea)	90-Start up Operation	5068543x16 50660 075x16
D3407-041	Tow Ring	2 Ea (2 ea)	90-Start up Operation	5058326
D3417-5	Washer	4 Ea (4 ea)	90-Start up Operation	5059573
D3456-1	Washer	2 Ea (2 ea)	90-Start up Operation	5050328
D3672-3	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5066080x24
D3672-7	Washer, Phenolic	48 Ea (48 ea)	90-Start up Operation	5031292x8 506608 5027622x2
D3883-1	Saddle, Outboard LH	2 Ea (2 ea)	90-Start up Operation	5060793 1x24
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	5067512
D3884-1	Saddle, Inside LH	2 Ea (2 ea)	90-Start up Operation	5049736
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	5058059
D3886-041	Lug Assembly	4 Ea (4 ea)	90-Start up Operation	5046945
MS21043-3	Nut	24 Ea (24 ea)	90-Start up Operation	5057541x22 5034415 x2
MS21043-4	Nut	26 Ea (26 ea)	90-Start up Operation	5058086x3 50560 40x22
MS21043-5	Nut	8 Ea (8 ea)	90-Start up Operation	5031286x4 50447 0x4
MS21250-05048	Bolt (Use Ms21250-05-048)	8 Ea (8 ea)	90-Start up Operation	5031294x4 505816
MS21920-28	Clamp	2 Ea (2 ea)	90-Start up Operation	137261 5062658
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	5049837
NAS1149C0432R	Washer	48 Ea (48 ea)	90-Start up Operation	5025842
NAS1149C0532R	Washer	16 Ea (16 ea)	90-Start up Operation	5031285x8 5066073x
D119-646-041	AW119 Replacement Skidtube with Wearpads - Fits LH or RH	2 Ea (2 ea)	110-HandFinish	5046130 1x 5059702 1x
D119-796-151	Fwd Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5063876
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-HandFinish	5068892

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	8	197	0
	AN3C50A	16	116	0
	AN4C6A	24	427	0
	D2652	48	548	0
	D3407-041	2	14	0
	D3417-5	4	35	0
	D3456-1	2	106	0
	D3672-3	48	1,278	0
	D3672-7	48	595	0
	D3883-1	2	8	0
	D3883-2	2	2	0
	D3884-1	2	11	0
	D3884-2	2	10	0
	D3886-041	4	18	0
	MS21043-3	24	951	0
	MS21043-4	26	632	0
	MS21043-5	8	151	0
	MS21250-05048	8	5	0
	MS21920-28	2	85	0
	NAS1149C0332R	24	4,896	0
	NAS1149C0432R	48	2,911	0
	NAS1149C0532R	16	189	0
110-HandFinish	D119-646-041	2	2	0
	D119-796-151	1	0	0
	D119-796-251	1	0	0

Part Specifications

003137

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003137	S069977	AN3C46A	Bolt	s041155	ST346	8
003137	S066066	AN3C50A	Bolt	F159007	ST346	8
003137	S069978	AN3C50A	Bolt	s019395	ST346	8
003137	S066067	AN4C6A	Bolt	F159007	ST345	12
003137	S069979	AN4C6A	Bolt	s027515	ST345	12
003137	S066075	D2652	Bushing	F159007	ST009	16
003137	S068543	D2652	Bushing	S062906	ST009	16
003137	S069980	D3407-041	Tow Ring	s058326	ST530	2
003137	S069981	D3417-5	Washer	s059573	ST034	4
003137	S069982	D3456-1	Washer	s050328	ST036	2
003137	S066080	D3672-3	Washer, Phenolic	F159007	ST047	24
003137	S069983	D3672-3	Washer, Phenolic	s027022	ST047	24
003137	S031292	D3672-7	Washer, Phenolic	S019309	ST051A	8
003137	S066081	D3672-7	Washer, Phenolic	F159007	ST047	24
003137	S069984	D3672-7	Washer, Phenolic	s019309	ST051A	16
003137	S069985	D3883-1	Saddle, Outboard LH	s049493	ST404	2
003137	S069986	D3884-1	Saddle, Inside LH	s049936	ST404	2
003137	S050659	D3884-2	Saddle, Inside RH	S050658	ST404	2
003137	S069987	D3886-041	Lug Assembly	s046945	ST521	4
003137	S057534	MS21043-3	Nut		ST302	22
003137	S069992	MS21043-3	Nut	S034415	ST302	2
003137	FM137886-1	MS21043-4	Nut		OVER007	1
003137	S038086	MS21043-4	Nut		ST302	3
003137	S069988	MS21043-4	Nut	s056040	ST302	22
003137	S031286	MS21043-5	Nut	f116548	ST302	4
003137	S031891	MS21043-5	Nut	F116548	ST302	4
003137	S031294	MS21250-05048	Bolt (Use Ms21250-05-048)	FM138064-0	ST295	4
003137	S069989	MS21250-05048	Bolt (Use Ms21250-05-048)	s058168	ST295	4
003137	S062658	MS21920-28	Clamp	S024479	LG050	2
003137	S069990	NAS1149C0332R	Washer	s049837	ST266	24
003137	S069991	NAS1149C0432R	Washer	s025742	ST266	48
003137	S031285	NAS1149C0532R	Washer	S020309	FP001	8
003137	S066073	NAS1149C0532R	Washer	F159007	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

DB88-2 x2 S067912

Plex 5/10/18 7:06 AM dart.quirion.sonia